

Element Materials Technology 3200 S 166th Street New Berlin, WI 53151-4141 USA P 262 782 6344 F 262 782 3653 T 800 726 6385 info.newberlin@element.com element.com

Terry Schroeder Masterdrive, Inc. 701 Highland Ave. P.O. Box 157 Fort Atkinson, WI 53538 **TEST CERTIFICATE – EAR-CONTROLLED DATA**

Date: August 13, 2018 P.O. No.: 017410

Report No.: MAS045-18-08-59483-1

Subject: Layer Thickness of Phosphate Coating on Three Bushings

Phosphate Coating Thickness Results

(mils)

Measurement	G-1	SF1	SF2
1	0.78	0.63	0.63
2	0.61	0.73	0.60
3	0.61	0.84	0.99
4	0.47	0.71	0.81
5	0.46	0.70	0.52
Average	0.59	0.72	0.71

Tested in accordance with ASTM B487.

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Signed:

John Mantas

Metallurgical Engineering Specialist



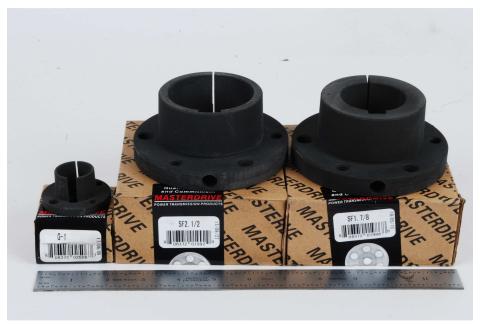


Fig. 1 From left to right, Samples G-1, SF2, and SF1 are presented atop their respective boxes. The scale is in inches.

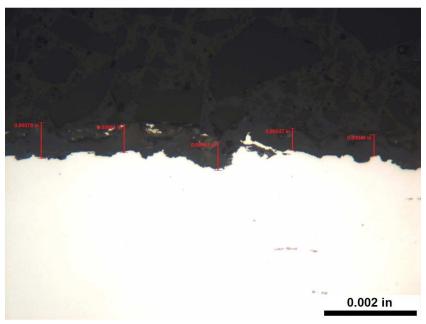


Fig. 2 A typical cross-section of Sample G-1 is presented. Individual measurements of the phosphate coating are annotated in red. As polished.



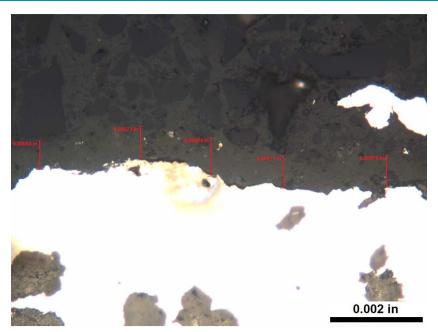


Fig. 3 A typical cross-section of Sample SF1 is presented. Individual measurements of the phosphate coating are annotated in red. As polished.

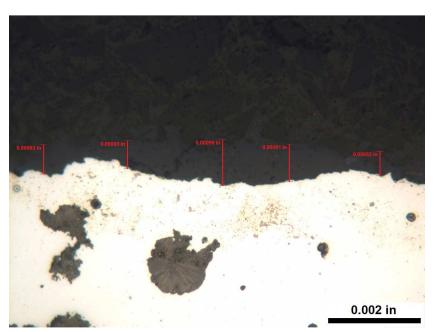


Fig. 4 A typical cross-section of Sample SF2 is presented. Individual measurements of the phosphate coating are annotated in red. As polished.